

Step by step burr-free.

Precise step bits milled using the latest CNC technology.

For burr-free drilling of sheet metal, pipes, non-ferrous metals, stainless steel and plastics.

Step bits are top quality products and manufactured to the latest standards using CNC technology.



Step bits are suitable for a wide range of materials and surfaces.

- For holes from 3.2 mm to 40 mm.
- Suitable for a wide range of materials.
- With spiral flute and edge breaker.

■ Burr-free thanks to the edge breaker: Kwik Stepper™ step bits.

- ▶ For the burr-free drilling and reaming of sheet metal, pipes, non-ferrous metals, stainless steel and plastics.
- ▶ **Centering, drilling and deburring in one operation.**

Benefits:

- ▶ Step bits are multi-purpose tools and can be used for a wide range of materials.



■ Spiral flute for more holes with less effort.

- ▶ Spiral flute (DBGM) reduces effort and improves cutting performance.

Benefits:

- ▶ Less effort means less wear and tear.
- ▶ The holes are more precise and operation is trouble free.

■ 90% transmission zone, 0% slippage: ROTASTOP®.

- ▶ Tool change in a flash.
- ▶ **Maximum torque transmission.**
- ▶ 90% transmission zone on the drills.



Benefits:

- ▶ No more drill slippage, making your work more efficient.
- ▶ Faster tool change.
- ▶ Improved power transmission.

■ Features of bits.

Step bits	Drilling range mm Ø	Step sizes mm Ø	Length mm	Number of steps	Shank mm Ø	Rota-stop®
50344013	3.2 – 12.7	3.2 / 4.0 / 4.8 / 5.6 / 6.4 / 7.1 / 7.9 / 8.7 / 9.5 / 10.3 / 11.1 / 11.9 / 12.7	80	13	6.4	
50364022	4.8 – 12.7	4.8 / 6.4 / 7.9 / 9.5 / 11.1 / 12.7	80	6	6.4	
50344110	22.2	22.2	85	1	9.5	
50344030	4.8 – 22.2	4.8 / 6.4 / 7.9 / 9.5 / 11.1 / 12.7 / 14.3 / 15.9 / 17.5 / 19.1 / 20.6 / 22.2	85	12	9.5	
50300083	22.2 – 28.6	12.7 / 22.2 / 28.6	57	3	9.5	
50364146	22.2 – 34.9	22.2 / 28.6 / 31.0 / 31.8 / 34.9	73	5	9.5	
50360183	9.7	Pilot drill for Greenlee draw studs Ø 9.5 mm	40	1	6.4	
50344102	12.7	Pilot drill for Greenlee draw studs Ø 11.1 mm	40	1	6.4	
50360205	Pg 7 – 21	Pg7 / Pg9 / Pg11 / Pg13 / Pg16 / Pg21/30.5	90	7	9.5	
50360221	ISO 16 – 32	For ISO dimensions 16 / 20 / 25 / 32	80	4	9.5	
50069845	4 – 12	4.0 / 5.0 / 6.0 / 7.0 / 8.0 / 9.0 / 10.0 / 11.0 / 12.0	80	9	6.0	✓
50069853	4 – 20	4.0 / 6.0 / 8.0 / 10.0 / 12.0 / 14.0 / 16.0 / 18.0 / 20.0	67	9	8.0	✓
50069861	6 – 30	6.0 - 30.0 (2.0 mm steps)	98	13	10.0	✓
50069870	6 – 36	6.0 - 36.0 (3.0 mm steps)	82	11	12.0	✓
50069888	ISO 12 – 40	For ISO sizes 12 / 16 / 20 / 25 / 32 / 40	110	6	12.0	✓